Among other changes, the Draft Procedural Manual has been updated to provide:

- Updated and reorganized Table of Contents
- Updated links, section references and footnotes throughout the document
- Reordered roles and responsibilities
- Added guidance and link to MTSS webpage
- Added note to the Observations by Parents/Guardians, Independent Evaluators, or Other Qualified Professionals
- Included language regarding the Parent/Guardian Authorization to Send IEP/504 Documents and Related Information via Electronic Mail
- Updated language under Developmental/Functional Needs
- Added guidance around Relevant Transition Information
- Added note regarding A/M for parent/guardian training and staff training
- Added note under Grades
- Added note under Promotion and Graduation
- Added Certificate of Completion
- Added title for Transportation Accommodations
- Renamed Additional Sections of the IEP section
- Added best practices for Meeting Notes
- Reordered and clarified language for IEP Revisions
- Renamed, organized, and updated language in Discipline section
- Included New sections
  - Prior Written Notice
  - Conference Recommendations
  - Compensatory Education
  - Dispute Resolution
  - Safety Plans
  - Physical Restraint and Time Out
- Updated language for Notice of Non Implementation
- Rearranged Additional Guidance Section
- Renamed and moved the Translation of Vital Documents section
- Added ISBE Special Education Deviations
- Reformatted the Appendices
- Updated Acronyms/Abbreviations
- Included additional sites in resources